

**Work Order ID 56934**

March 15, 2010 10:27:18 AM



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Item ID: D205-706-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Purge Canister

Start Date: 15/03/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 22/03/2010 Req'd Qty: 1.00



Customer:

Reference: Return 2009 / RA109071

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date: 10.03.15

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B47286 @ CHG001. The kit that was returned is from the replacement order (the same p/n's of hardware) is from 42527 (that pulls the main original B34210)

Suter/15

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

New labels, paperwork & decals required with the new batch # @ CHG001  
Pick new kit as well per attached.

Suter/15

H. B. G 10/03/16

R. B. G 10/03/15 ①

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Ensure original parts are included as well.

Suter/15

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-706-013	CHG	CHG001		
DESC.	Fuel Purge Canister	STC	SH04-54		
LOT	B47286	STC	SR02055NY		
MODEL	Bell 205/214	STC			

MADE IN CANADA

1921

1921

1921

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Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

Identify as per dwg &amp; Stock Location: FG-31

0.00

Memo

REV.C

0.00

10/3/06 (1)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/17

mf

10-3-16

1874

1874

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1874

1874



# Picklist Print

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Work Order ID: 56934

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments: IPP Rev:E04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM

Start Date: 15/03/2010

Required Date: 22/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN814-6D Plug		Purchased	No			120	Each	7.0000	1.0000			

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST329

7

107376

1

109068

6

120

Each

9.0000

2.0000

1109068

AN815-6D



Union-M-Flare

Purchased

No

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST329

9

112966

3

113644

6

120

Each

51.0000

2.0000

112966

AN960JD916



WASHER

Purchased

No

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST348

51

100857

4

109174

47

1109174

100

100

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Start Date: 15/03/2010

Required Date: 22/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21919-WDG12 Clamp		Purchased	No			120	Each	41.0000	1.0000			

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST307

41

107534

11

110985

30

No

120

Each

6.0000

2.0000

M107534

MS21919-WDG16

Purchased



Clamp

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST307

6

111548

6

No

120

Each

61.0000

3.0000

M111548

MS21919-WDG9

Purchased



Clamp

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST307

61

109174

11

111548

20

111578

30

M109174

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Shop Packet Print

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